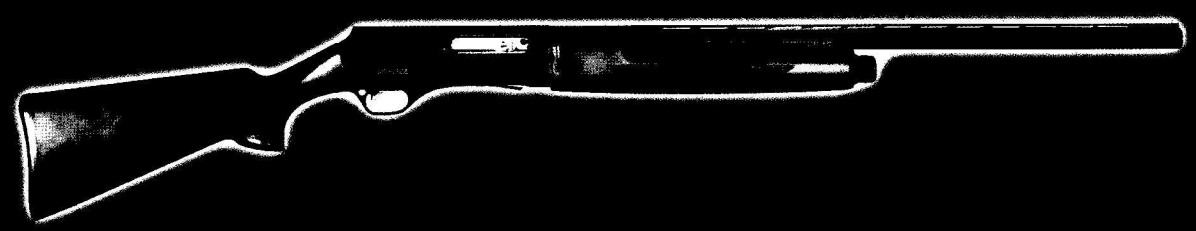
KHANSHOTGUNS



OWNERS MANUAL FOR 12 GAUGE 3 1/2" SEMI AUTO SHOTGUN

Thank you for choosing KHANSHOTGUNS 3 1/2″ semi-automatic shotgun

Your semi-automatic shotgun represents a piece of rich history
of quality firearms design and manufacture.
During the manufacturing process, we have endeavored to incorporate the
very finest in material, craftsmanship
and, with a reasonable amount of care, your gun will provide many years of
pleasure and dependable service.

Thank You
Khanshotguns

Safety Warnings

Regardless of your familiarity or experience with firearms, don't assume that you have no need to study this manual.

The safe handling of firearms requires specialized training, discipline and caution. Firearms, by their nature and intended function, are deadly instruments. Accidental death or serious injury can result if they are handled improperly or carelessly.

A person with a gun in his possession has a full-time responsibility. He must KNOW how to keep and use his firearm safely, and then must always TAKE the necessary precautions. He cannot guess; he cannot forget. This responsibility is his alone. It cannot be passed off to someone else.

Remember: No gun can be made accident-proof. A gun is just a machine, with no judgement of its own. It responds to your actions, whether wise or foolish. The only truly effective safety device is the mind of a cautious shooter who never forgets that a moment's carelessness can produce permanent tragedy.

IMPORTANT - Our shotguns are designed, manufactured and proof-tested for use with fresh factory loaded ammunition. Improperly loaded shells are dangerous.

Khanshotguns does not assume responsibility for damages or injury caused by reloaded or improperly loaded ammunition. This shotgun should not be used with broken, missing or altered parts.

This shotgun is chambered for 12 gauge, 3 1/2″ cartridges. It can fire also 2 3/4″ and 3″cartridges.

WARRANTY

"This product is under manufacturer's warranty which covers defects in materials and / or workmanship for one full year after date of original new gun retail purchase."

All warranty repairs will be completed by Century International Arms, Inc. 236 Bryce Blvd, Georgia, VT 05454. The company is not responsible for any misuse of the product. A request for a Retum Authorization number is required by calling 1-800-527-1252.

Commandments of Firearm Safety

A good hunter is a safe hunter. He knows there is no place for horseplay in hunting, he learns and obeys the commandments of firearms safety and insists that his companions know and follow them too. Every hunter-whether novice or experienced outdoorsman should review these commandments before each hunting season to be sure that his gun handling, both at home and in the field, sets a good example for others.

1. Don't rely on your gun's safety. Treat every gun as if it were loaded and ready to fire. Install gunlock when not in use.
2. Don't shoot unless absolutely sure of your target and what is beyond it.
3. Always be sure the barrel is clear of obstructions.
4. Never point your gun at anything you do not want to shoot. Watch your muzzle so the other person doesn't have to.
5. Never leave your gun unattended unless you unload it first.
6. Avoid alcoholic beverages both before and during shooting.
7. Never carry a loaded gun when you climb a tree, cross a fence, jump a ditch or go through areas where you are apt to slip or trip.
8. Never shoot at a hard, flat surface or the surface of water. Make sure you have a safe backstop.
9. Carry only empty guns, taken down or with the action open, into your camp, car or home.
10. Store locked guns and ammunition separately, beyond the reach of children.
11. Never insert a shell of the incorrect gauge in any shotgun and use shell of correct length

GENERAL SPECIFICATIONS OF 3 1/2″ SEMI-AUTOMATIC SHOTGUN

MODEL	12 GAUGE SEMI AUTO MODEL
GAUGE	12
BARREL LENGTH	71cm-28"
RECEIVER	ALUMINIUM 7075 T-6
CHAMBER	3 1/2"
CHOKE	CHOKE TUBES
STOCK	TURKISH WALNUT
FOREND	TURKISH WALNUT
TOP RIB	8 mm
WEIGHT	3.3kg

KHAN CENTURION 3 1/2″ SEMI-AUTO SHOTGUN

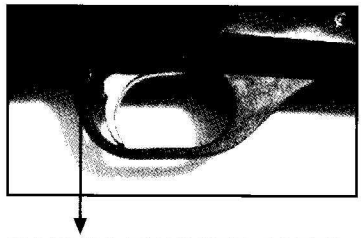
The Khan Semi-Auto shotgun is manufactured with the latest computerized machinery to industry standards using the finest material and craftmanship. The end result is a reliable, lightweight shotgun that looks great and will provide the owner with many years of reliable service.

TECHNICAL OPERATION

The Semi-Auto KHAN shotgun is a gas operated semi-automatic shotgun. Gasses from the expended shell are bled through a gas port in the barrel cycling the bolt rearward. As the bolt travels back the spent case is ejected and the hammer recocks. The recoil spring forces the bolt forward pushing a new cartridge into the chamber. The gun is now ready to fire again.

MANUAL TRIGGER SAFETY

Before loading the gun, make sure the manual trigger safety is on. To activate the manual trigger safety, press the manual safety button on the side of the trigger guard from the left side of the gun to the right. When the trigger safety is "on" the yellow button will protrude from the right side of the trigger guard. When the trigger safety is "off ", the button will protrude from the left side of the trigger guard, and the red band around the button will be visible. The manual trigger safety is intended only to lock the trigger. It is not a substitute for safe gun handling.



MANUAL TRIGGER SAFETY

CARTRIDGE LOADING

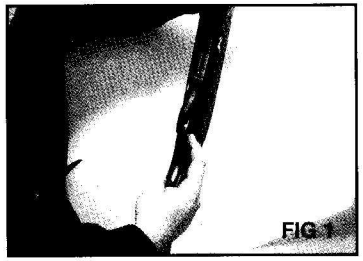


FIG 1

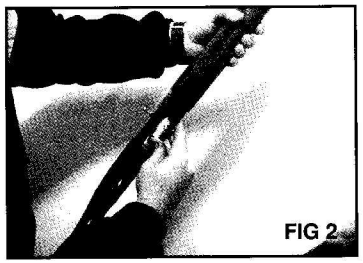


FIG 2

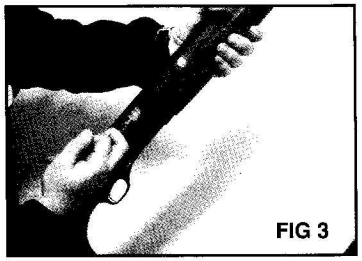


FIG 3

Place the safety to the safe position. Point the muzzle in a safe direction. (fig.1)
Insert cartridges into the magazine tube one at a time. (fig.2)
Pull back on the bolt handle and allow it to go forward. The gun is now loaded. (fig. 3)
Top off the mag tube with extra shells as needed.

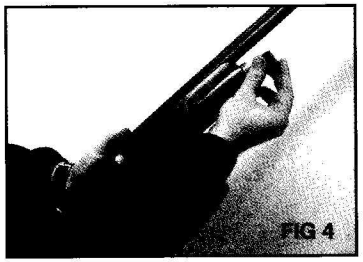


FIG 4

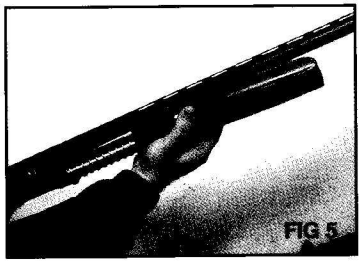


FIG 5

REMOVING THE FOREND

Pull back on the cocking handle leaving the bolt to its rear most position. Check the chamber and mag tube to ensure that the gun is unloaded. Remove the magazine tube cap by unscrewing in a counter clockwise direction (Fig. 4). Grasp the forend and pull straight forward. (Fig. 5)

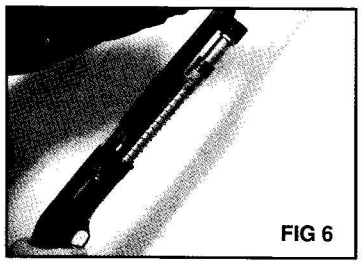


FIG 6

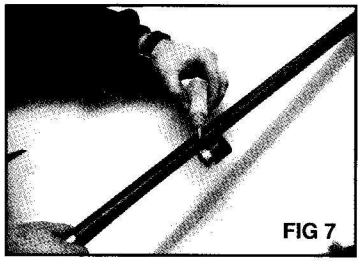


FIG 7

HOW TO DISASSEMBLE THE BARREL

Grasp the barrel and pull straight forward off the magazine tube. (fig.6)

THE IMPORTANCE OF GREASING THE BARREL RING AND PISTON

In order to make your shotgun work well, you have to clean the barrel ring and piston and grease them after the shooting. (fig.7)

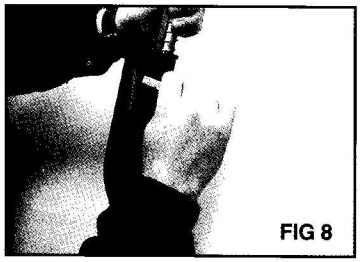
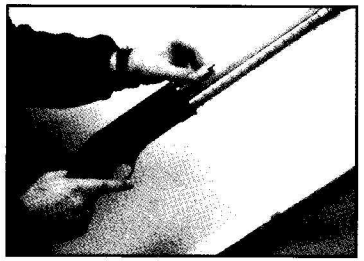


FIG 8



HOW TO REMOVE THE BOLT ASSEMBLY

Pull the bolt straight out and remove it as seen in (fig.8)

TAKING THE BOLT HANDLE OFF

In order to seperate the bolt assembly from the shotgun, pull the bolt handle out as is seen in (fig.9)

ASSEMBLING THE BOLT

After cleaning and greasing the bolt, insert it by reversing the procedures for disassembly. Be sure that the hammer is cocked before assembly.

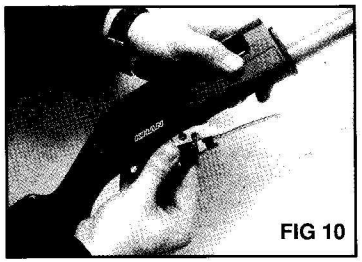


FIG 10

DISASSEMBLY OF THE TRIGGER GROUP

To disassemble the trigger group, push the trigger group pins with a small punch and remove them. Press the carrier latch button located near the body, push the trigger group forward and remove from the receiver. (fig.10)

MOUNTING THE TRIGGER GROUP

In order to install the trigger group after cleaning you must continue to press the carrier latch button and slide the trigger group to the rear until the holes are aligned and install the pins.

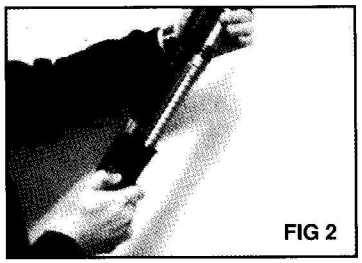


FIG 2

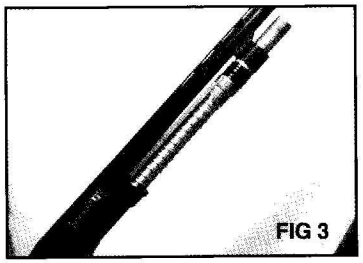


FIG 3

ASSEMBLING THE BARREL TO THE RECEIVER

Place the barrel on the receiver parallel to the magazine tube by pulling the bolt half way back. (fig.11-12)

ASSEMBLING THE FORE-END

By pressing the lever on the right side of the trigger guard, pull the bolt back until it stays. Slide the fore-end on the magazine tube, sliding it back until it seats onto the reveiver. Screw on the magazine cap until it seats firmly. DO NOT OVER TIGHTEN (fig.13)

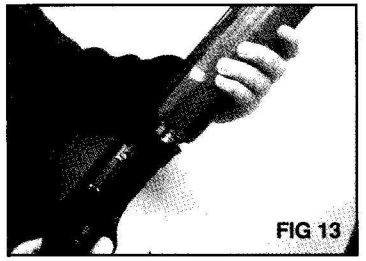
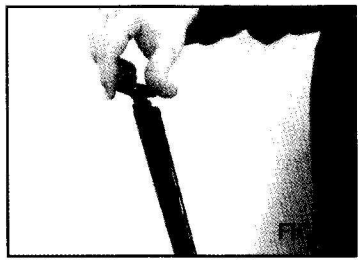


FIG 13

REMOVING THE CHOKE

Check to ensure that the magazine and chamber are empty. Keep the bolt cocked back. Place the safety lever to the safe position. Insert the choke key into the choke with the tabs of the key in the slots in the choke. Turn counter clockwise to remove. Before installing a choke lubricate the threads using an anti seize grease. Install the choke by turning clockwise until it is firmly seated. (fig.14-15)



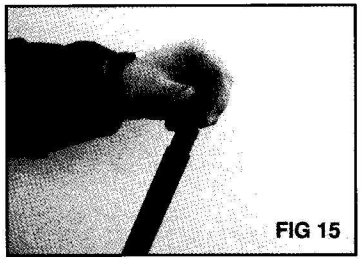


FIG 15

CHOKES

	PATTERN W/LEAD SHOT		PATTERN W/STEEL SHOT	MARK	USED AREA
	★	FULL	NOT RECOMENDED	◯	WATER FOLLOWING
✔	★★	IMP MOD	FULL	◯	WATER FOLLOWING
	★★★	MOD	IMP MOD	◯	WILD FOLLOWING (Hunting of rabbit, partridge etc.)
✔	★ ★★★	IMP CLY	MOD	◯	WILD FOLLOWING (Hunting of quail, frecled partridge, wood pigeon and wood cock)
	★★ ★★★	CLY	IMP CLY	◯	WILD FOLLOWING (Hunting of big game by using, slug shots and partridge hunting etc.)

Standard Inter Choke Tubes can be used for both steel and lead Shots

✔ NOT SUPPLIED WITH YOUR GUN (IM, IC)

HOW TO CARE FOR YOUR SHOTGUN

Your shotgun is a mechanical device and requires periodic maintenance and inspection after usage or storage to make its service life longer. Protect your shotgun with good gun care products, to assure trouble free performance, periodically open the action and push a patch, moistened with a good solvent through the barrel. Push a brass brush'soaked in solvent through the entire length of the bore using long even strokes. Push clean patches through the bore in the same manner until the last patch comes out unsoiled. Then push a lightly oiled patch through the entire length of the bore. Brush or blow any residue from action area. Also with a brush and solvent, clean the breech face and extractor. Wipe dry all metal parts and oil lightly. Between hunting seasons apply a coat of oil to the bore and metal parts and store it in a dry place away from dust. Your shotgun should be checked periodically by a competent gunsmith to insure proper operation and replacement of any worn or damaged parts.

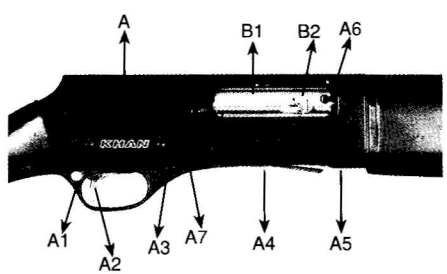
DEAR CUSTOMER...

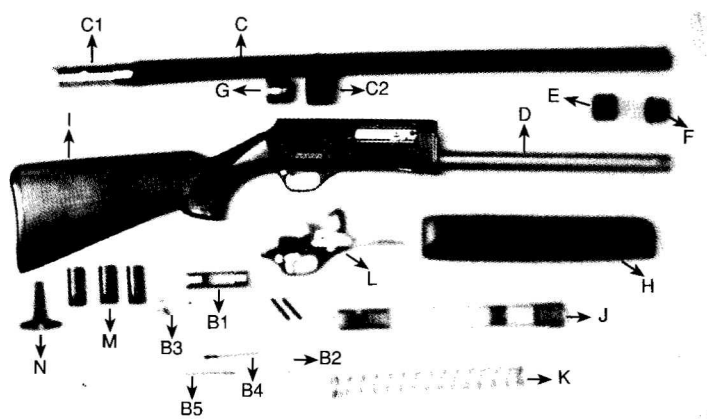
PLEASE DO NOT FORGET THAT YOU ARE RESPONSIBLE FOR SHOTGUN SAFETY. CARELESS HANDLING OF ANY FIREARM MEANS POTENTIAL DANGER....

IT IS YOUR RESPONSIBILITY TO TAKE PROPER CARE OF YOUR SHOTGUN. WE CAN NOT BE RESPONSIBLE FOR ANY DAMAGE TO THE FINISH OR MECHANISM DUE TO LACK OF CARE AND MAINTENANCE.

PLEASE READ AND UNDERSTAND ALL OF THE CAUTIONS, PROPER HANDLING PROCEDURES AND INSTRUCTIONS OUTLINED IN THIS BOOKLET BEFORE USING YOUR NEW FIREARM.

GENERAL ASSEMBLY





A) RECEIVER GROUP

A - RECEIVER
A1 - SAFETY
A2 - TRIGGER
A3 - TRIGGER GROUP SETTING PIM
A4 - LOADING FRONT PIECE
A5 - LOADING SPACE
A6 - EXTRACTOR & EXTRACTOR SPRING
A7 - CARTRIDGE RELEASE BUTTON

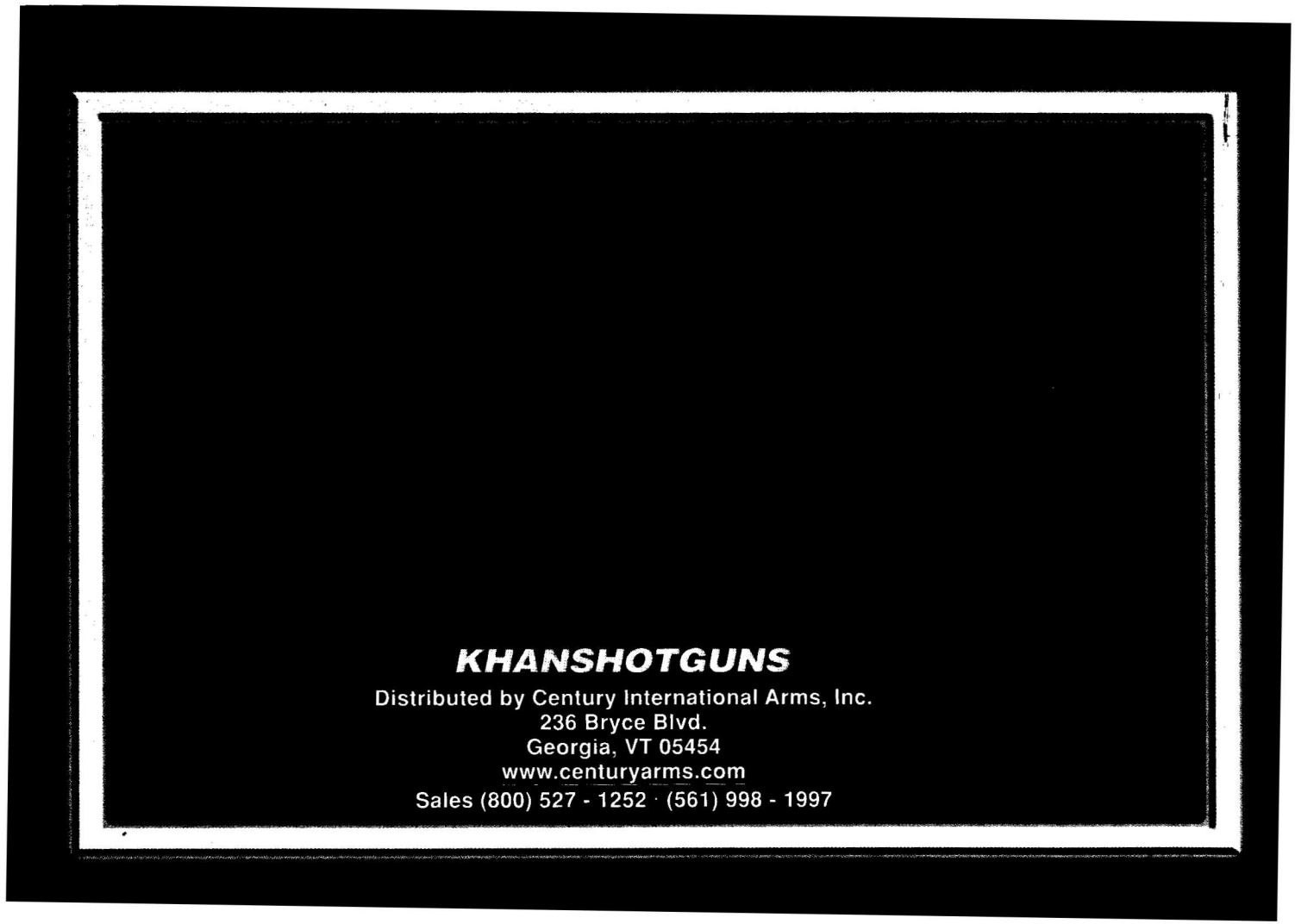
B) MECHANIM GROUP

B1 - MECHANISM
B2 - OPERATING HANDLE
B3 - LOCK
B4 - PIN
B5 - PIN SPRING

C) BARREL GROUP

C - BARREL
C1- SHOVEL
C2- GAS CHAMBER

D) MAGAZINE
E) PLASTIC RECOIL CYLINDER
F) FOREND SETTING LID
G) GAS PISTON
H) FOREND
I) STOCK
J) MECHANISM LEVER
K) ACTION SPRING
L) TRIGGER GROUP
M) SCREW –IN CHOKES
N) CHOKE KEY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